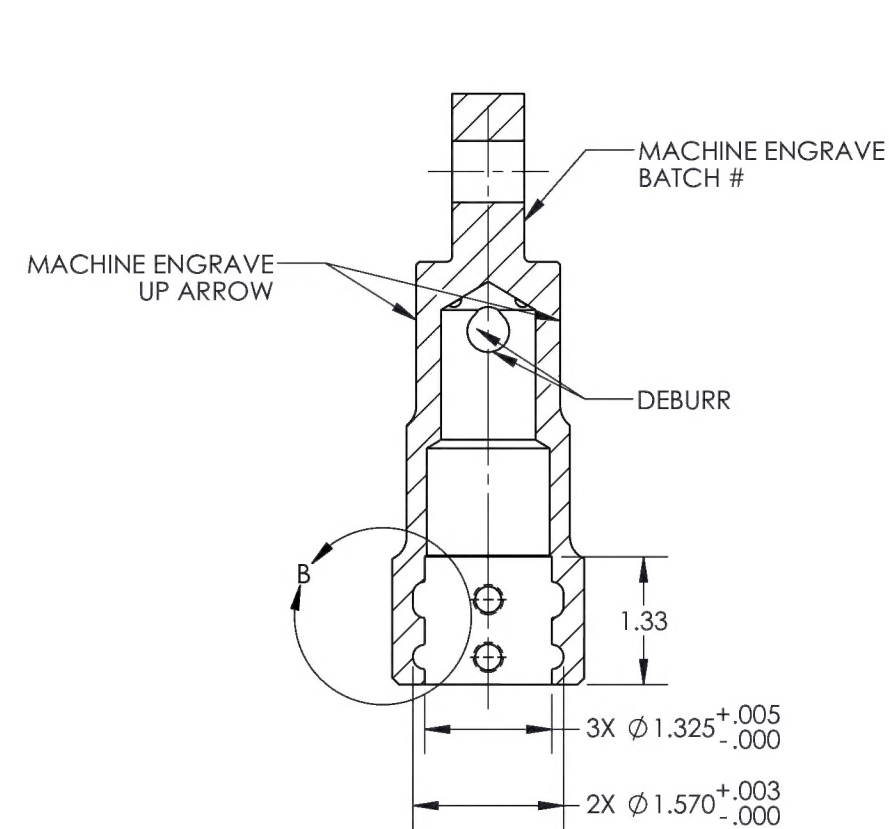
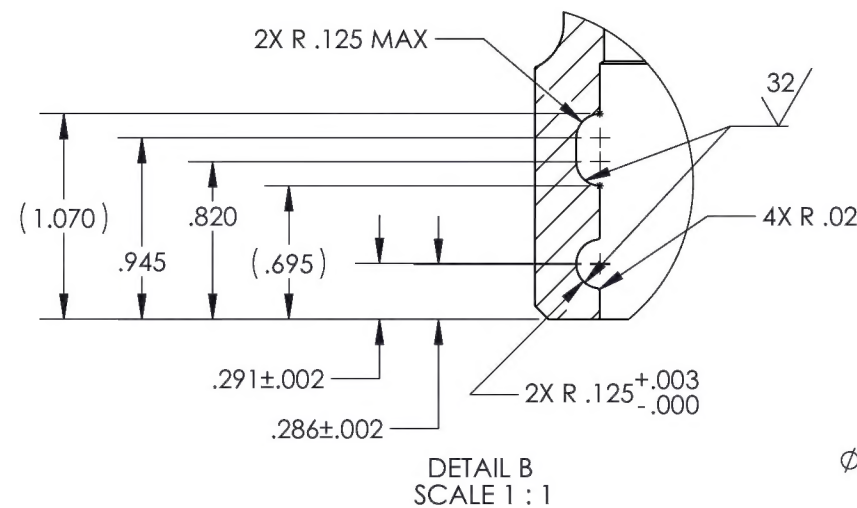


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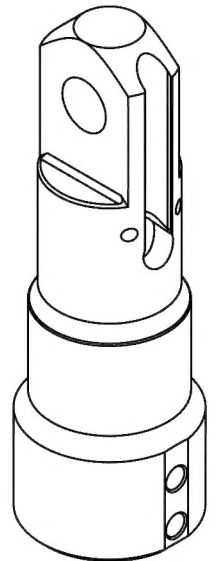
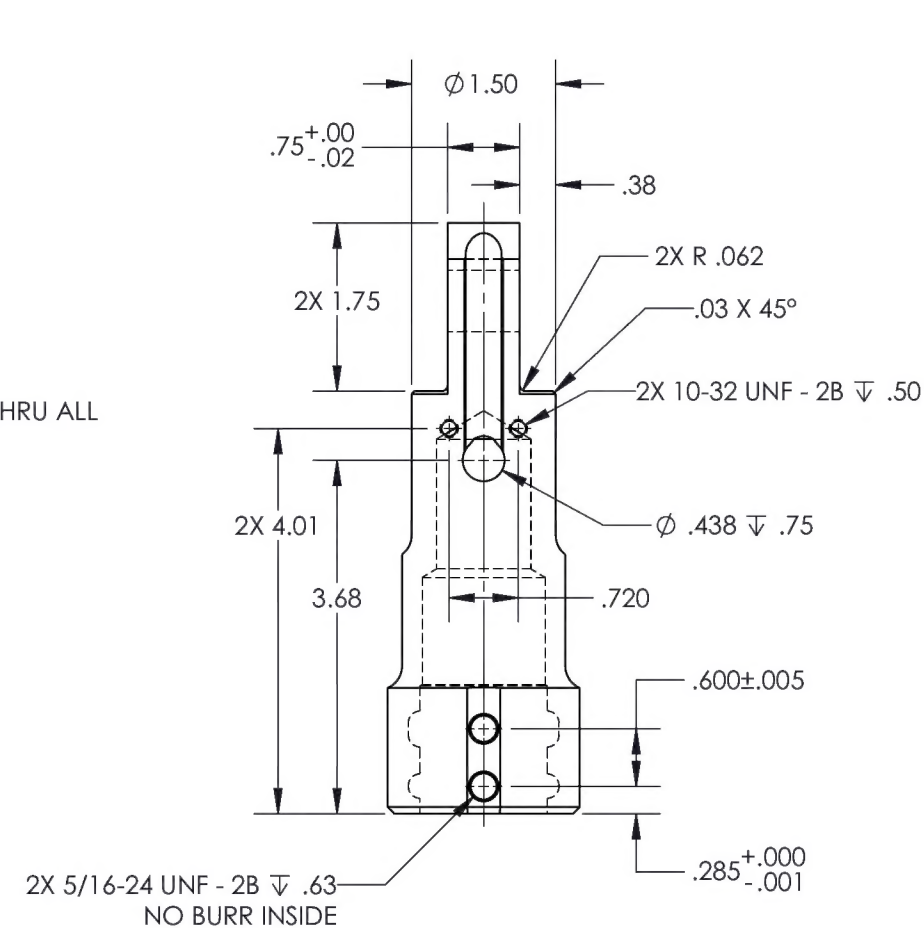
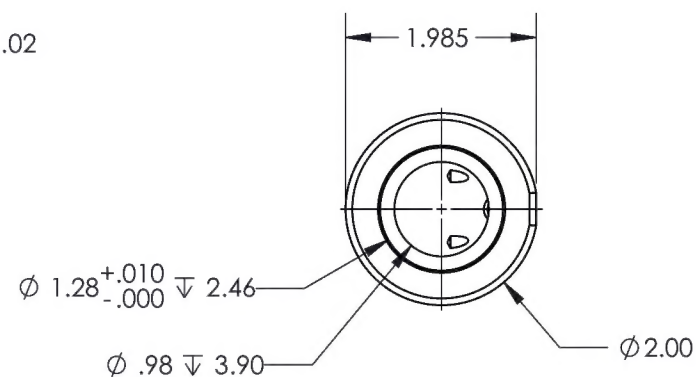
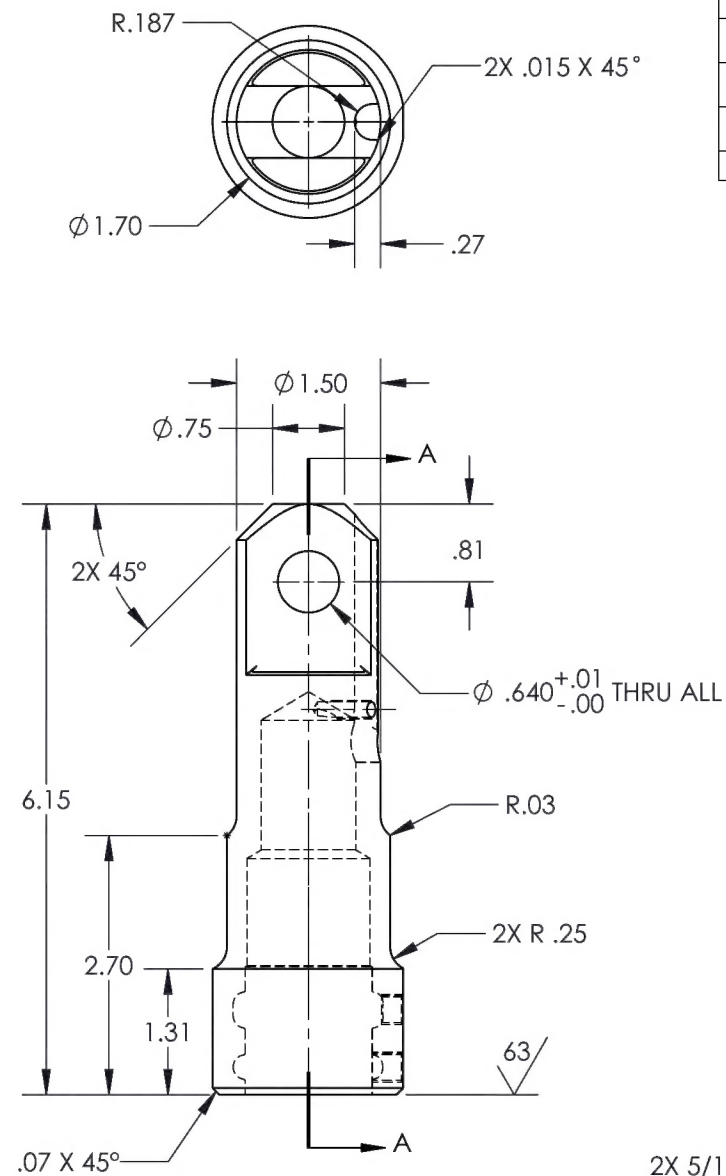
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
11		AS DRAWN BY CANAM	8/24/2012	
11A		CH'D DIMENSIONS 1.070 & .695 TO REFERENCE, ADDED CENTER DIMENSIONS OF .945 & .820	11/15/2012	JAG
12	15-0270	ADDED UP ARROW NOTE. CH'D MAT'L WAS SS 17-4 PH IS SS 17-4, H1150/1075. CH'D DIM WAS .75 IS .75 +.00 -.02.	9/22/2015	DPD
13	16-0083	CH'D DIM WAS .375 IS .38, WAS .286 IS .286±.002, WAS .291 IS .291±.002, WAS Ø1.325±.005/- .000 IS 3X Ø1.325±.005/- .000, WAS Ø1.570±.003/- .000 IS 2X Ø1.570±.003/- .000.	7/18/2016	SM
14	17-0036	CH'D DIM'S WAS 1.75 IS 2X 1.75, WAS 2X 5/16-24 UNF -2B Ψ .625 NO BURR INSIDE IS 2X 5/16-24 UNF -2B Ψ .63 NO BURR INSIDE, WAS 4X R.015 IS 4X .02. ADDED NOTE MACHINE ENGRAVE BATCH #.	2/6/2017	RJC
15	17-0153	CH'D DIM WAS Ø1.00 +.010/- .000 Ψ 3.90 IS Ø.98 Ψ 3.90.	6/20/2017	RJC



SECTION A-A



DETAIL B
SCALE 1 : 1



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA3-100	1	UPPER END	S.S. 17-4, H1150/H1075	

DART AEROSPACE			
TITLE UPPER END SWA3 SWIVEL			
DWG NO. SWA3-100			REV 15
MAT'L S.S. 17-4, H1150/H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:2		DATE 6/18/2002	SHEET 1 OF 1